

**DEMON Reference sites**

<b>Location</b>	<b>In operation</b>	<b>Capacity</b>	<b>Liquor source</b>
<b>Operational</b>			
Heidelberg, D	2008	480 m <sup>3</sup> /d, 600 kg/day NH <sub>4</sub> -N	Mesophilic digested sludge
Thun, CH	2008	300 m <sup>3</sup> /d, 400 kg/day NH <sub>4</sub> -N	Mesophilic digested sludge
Glanerland, CH	2007	250 m <sup>3</sup> /d, 250 kg/day NH <sub>4</sub> -N	Mesophilic digested sludge
Strass, A	2004	250 m <sup>3</sup> /d, 500 kg/day NH <sub>4</sub> -N	Mesophilic digested sludge
Plettenberg, D	2007	100 m <sup>3</sup> /d, 80 kg/day NH <sub>4</sub> -N	Mesophilic digested sludge
Limmattal, CH	2010	250 m <sup>3</sup> /d, 250 kg/day NH <sub>4</sub> -N	Mesophilic digested sludge
Etappi Oy, Fi	2009	330 m <sup>3</sup> /d, 990 kg/day NH <sub>4</sub> -N	Biogas production
Balingen, D	2009	400 m <sup>3</sup> /d, 192 kg/day NH <sub>4</sub> -N	Mesophilic digested sludge
Zalaegerszeg, Hu	2010	160 m <sup>3</sup> /d, 160 kg/day NH <sub>4</sub> -N	Mesophilic digested sludge
Gengenbach, D	2008	50 m <sup>3</sup> /d, 50 kg/day NH <sub>4</sub> -N	Mesophilic digested sludge
Apeldoorn, NL	2009	1270 m <sup>3</sup> /d, 1690 kg/day NH <sub>4</sub> -N	Mesophilic digested sludge
<b>Under construction</b>			
Kecskemet, Tu		1300 kg/day NH <sub>4</sub> -N	Mesophilic digested sludge
Kokkola, Fi		600 kg/day NH <sub>4</sub> -N	Mesophilic digested sludge
Lahr, D		235 kg/day NH <sub>4</sub> -N	Mesophilic digested sludge
Erpfendorf, D		120 kg/day NH <sub>4</sub> -N	Mesophilic digested sludge
Alltech, D		2400 kg/day NH <sub>4</sub> -N	Biogas/yeast
Rickenbach, D		50 kg/day NH <sub>4</sub> -N	Dairy
Nieuwegein, NL		450 kg/day NH <sub>4</sub> -N	Mesophilic digested sludge
Amersfoort, NL		600 kg/day NH <sub>4</sub> -N	Mesophilic digested sludge